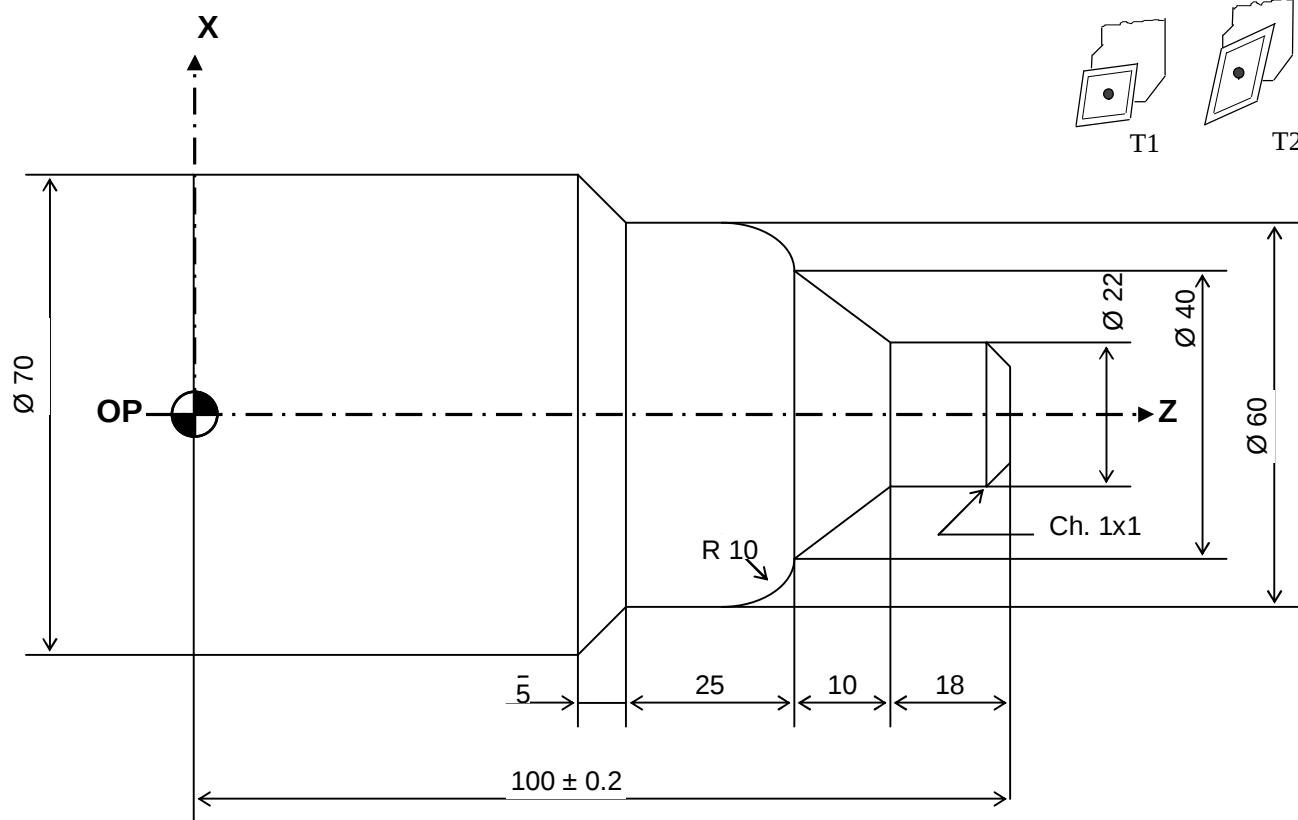


Dimension du brut $\varnothing 70$ L 102

Opérations	Vc	Avance	
Dressage	120 m/min	0.2 mm/tr	
Contournage Ebauche	120 m/min	0.2 mm/tr	Passe : 1mm
Contournage Finition	160 m/min	0.1 mm/tr	

Point	X	Z	Point	X	Z
Dressage 1			Profil 7		
Dressage 2			Profil 8		
Profil 3			Profil 9		
Profil 4			Brut A		
Profil 5			Brut B		
Profil 6			Brut C		